



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6505G00831-3G-13

Job Sheet 178826



Part No: RBW6505G00831-3G-13

Job Qty: 18 ea

Part Name: End



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/4/18

Created By: Logan David

Type: SOLD

Description:

Note: URF17-785 DWG RBW6505G00831-3G Rev2 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Waterjet2		18/06/18
100	Waterjet	18 pcs	6/4/18	6/4/18	0.00	1.80	Waterjet 2 OMAX		18/06/18
110	QC	18 pcs	6/4/18	6/4/18	0.00	0.00	QC2		18/06/18
120	Mill Conv	18 pcs	6/4/18	6/4/18	0.00	1.80	Mill Conv 2		18/06/18
121	QC	18 pcs	6/4/18	6/4/18	0.00	0.00	QC2 Machining-5		18/06/18
122	QC	18 pcs	6/4/18	6/4/18	0.00	0.00	QC8 Machining-5		18/06/18
123	HandFinish	18 pcs	6/4/18	6/4/18	0.00	1.80	HandFinish7		18/06/18
130	Packaging	18 pcs	6/4/18	6/4/18	0.00	0.00	Packaging2		18/06/18
210	QC21-SA	18 Ea	6/4/18	6/4/18	0.00	0.00	QC21		18/06/18

Part Op 90 - See engineering for material sign off (MT-HRS-P)

Descriptions: **100** - 1-Cut as per Dwg (AUGUSTA FOLDER) Dwg Rev: 2 Prog Rev: 2 2-Ream holes to finished size 3-
Deburr if necessary ***Note check material surface quality***

120 - Machine as per DWG

SEE DEVIATION ATTACHED, OKAY TO SHIP 18 JUN 26/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.375	Hot Rolled Steel Plate 0.375" (44W)	.5400 sf (.03 ea)	90-Start up Operation	FM 138/16

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.375	1	38	0

Part Specifications

Specifications could not be found.

Plex 6/7/18 4:54 PM dart.logan.david



Container No: S080155



Part: RBW6505G00831-3G-13

Job No: 178826

Serial No/Batch: S080155

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/12/18

Under Review Notification

Raised By: VANESSA MOREL

Product #: DART TOOLING AGUSTA

Date: 17.12.14

Product Name: TROLLEY ADAPTER, TGB SUPPORT

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise Customers	Stop Production	Re-Work Stock	IPP Under Review	Product Specifications Under Review ("Bluefiles")		
RBW6505G00831-3G	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-33	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-3	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-5	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-9	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-11	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-13	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-15	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-17	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-19	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-21	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-23	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress

Description of Issue:

PRODUCTION CHANGES

RBW6505G00831-3G-25 / RBW6505G00831-3G REV 2 / N N N N N Y Y 17-785 / see engineering for WO currently in progress

A36 P&O NO AVAILABLE, MATERIAL CHANGED FOR A36/1018/1020 AND BEAD BLAST AFTER MACHINING, THEN WELDED AND SEND TO ZINC PLATED
DEVIATION HAS TO BE SIGN FOR EACH A36 PARTS

Distribution:

VP Operations

Director of Operations

Director Quality Assurance

Director of Engineering

Chief Engineer

Engineering Project Managers

Engineering Clerk

Customer Support Manager

Production Engineers

Production Planners

Purchasing Manager

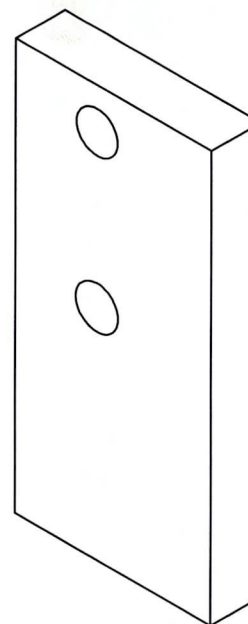
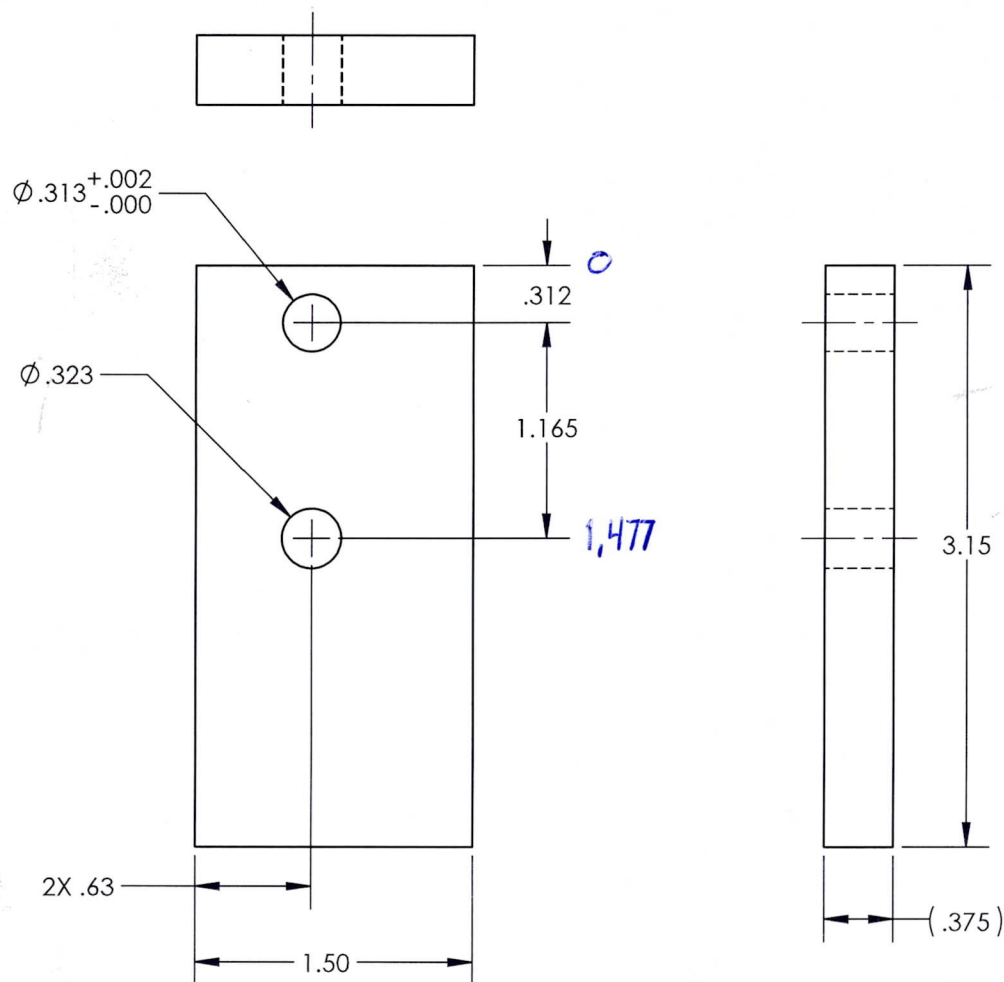
Technical Support

Product Manager - Solutions Provider

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED

TEO ATTACHED



UNDER REVIEW

URF17-785 VM

17.12.14

(-13)

END

 RED BARN MACHINE	
TITLE TROLLEY ADAPTER, TGB SUPPORT	
DWG NO. RBW6505G00831-3G-13	REV 2
MAT'L A36 P&O	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
ANGLES ± .5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45°	USED ON MODEL
OR .015R	AW139
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 2/3/2012
SHEET 9 OF 16	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. <u>RBW6505G00831-3G</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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Description Work Order Deviation				Disposition			Completed By																																																																
- RBW6505G00831-3G-3 /-5/-9/-11/-13/-15/-21 material A36 P&O changed for A36/1010-1025 - Bead blast after welding - Zinc plate yellow or black per ASTM B633 type 2, class 2				- This deviation is acceptable. - The fit, form and function of the tool will be as originally intended.			Lead hand / Supervisor Approval Verification																																																																
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